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UniTrain®

UniTrain is a multimedia e-learning system with integrated, mobile electronics lab for general education and advanced training in electrical engineering and electronics.

UniTrain courses



UniTrain courses



UniTrain mechatronic courses



UniTrain mechatronic courses

UniTrain multimedia courses on the topic of mechatronics provide the knowledge and skills required to understand, control, operate and maintain modern, automated mechatronics installations. With the aid of animations and numerous experiments, the various individual sub-systems are introduced, any necessary instrumentation or pneumatic cylinders are set up and adjusted and the active processes are explained. Individual mechatronic components and sub-systems are set up with the aid of detailed step-by-step instructions and automated sequences are programmed to control the equipment by means of a programmable logic controller. This should make moving up to an industrial PLC system a simple task.



IMS 1.2: DC transport system



IMS 1.2: DC transport system

The conveyor belt system is the element that connects all of the subsystems and thus forms the backbone of the entire production line. In the IMS® production line the conveyor belt systems are self-contained modules, which can be integrated with the sub-systems as needed. Basic processes like "positioning" and "speed" can be demonstrated with just this simple system.

Training objectives for DC transport system

- Principle and function of various sensors
- Making controlled movements on a single axis
- · Incremental positioning of a workpiece carrier
- · Disabling movement forwards or backwards
- Program for monitoring slip and whether a machine is stopped
- Safe handling of various safety circuits and locks.



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List of articles:

Pos. Product name Bestell-Nr. Anz.

1 Course - Mechatronics 1.2: Transfer system with DC drive

Includes:

- 1 Experiment card featuring CPU with PLC functionality and PROFIBUS-DP master interface, 8 digital inputs (4 using 2-mm sockets) with simulation switches and status LEDs, 8 digital outputs with status LEDs using 2-mm sockets, 8 analog inputs with 10-bit resolution, 4 analog outputs, potentiometer for simulating analog inputs, selectable level for digital signals 5/24V DC, 0-10V for analog signals, port for external PROFIBUS equipment
- Profibus cable 1,5m
- CD-ROM with Labsoft browser, programming and course software

Components additionally required to complete the course:

IMS1.2 DC transfer system (conveyor belt)

Course contents:

- · Assembly, calibration and testing of mechanical components
- Speed and direction control with a DC drive motor
- · Automatic sequence control using PLC
- Initiating a movement in inching mode
- · Automatic transport of a pallet with holding time
- Programming movement sequences with end-limit switches
- Slip monitoring
- Course duration: 5 h approx.

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SO4204-8K





2 Double conveyor belt segment, 24V motor

Basic mechatronics module driven by a variable speed 24-V geared motor and complete with end-limit sensors and integrated PROFIBUS DP slave. Designed for basic experiments on a conveyor system or for incorporation into a complex mechatronics system for controlling the flow of materials. The conveyor belt conveys work pieces on carriers and can be used to link individual sub-systems. It is designed for connection to a PLC control system. It can be combined with other conveyor belts, 'curve' units or transfer junctions. IMS stations can be connected directly to the belt and jointly controlled via



PROFIBUS.

- Length = 600 mm/23,6", width = 160 mm/6,3", belt width = 120 mm/4,7"
- · Geared motor, 24 V DC
- Pulse width modulation system for controlling belt at various speeds
- Continuous speed adjustment via potentiometer or analogue input, 0-10 V
- · Manual switches for movement to left or right
- · 2 inductive end-limit sensors
- 2 x M12 interfaces for additional actuators/sensors
- Sockets for emergency shut-off circuit (disconnection of all voltage to output modules)
- External power supply via 4-mm safety sockets or co-axial power connector
- 9-pin SUB-D connector for contactors, LOGO! or PLC
- Incremental encoder disc for detecting position and speed via optical sensors
- Visualisation as interactive 3D model in IMS-virtual database
- Control requirements: 4 x digital inputs, 3 x digital outputs

PROFIBUS DP slave module:

- Address range: 16 digital input/outputs
- PROFIBUS DP connector: 9-pin DSUB socket
- Rotary switch for setting address
- Transmission rates of up to 6 Mbits/s
- GSD file for use with control software (e.g.: STEP7)
- 25-pin DSUB socket for connecting IMS station
- Output current: 500 mA (total current: 1 A)
- Variable speed control of conveyor belt via PROFIBUS



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3 Workpiece transport pallet

Pallets for carrying and transporting workpieces on conveyor belts. The pallet has a 4-bit identification code.

- Length = 180mm/7,1", width = 119mm/4,7", height = 15mm/0,6"
- Position sensor
- 4-bit identification code

LM9620



4 IMS displacement measurement module

Displacement measurement system for use with the IMS System with connecting lead and attaching mount.

- Optical sensor for incremental displacement measurement
- Switching function: PNP normally open switch
- Connectors: M12 angled plugs, 2-m lead
- Operating voltage: 24 V

LM9677

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Additionally required:



Pos. **Product name** Bestell-Nr. Anz.

5 Compressor, low-noise

Extremely quiet compressed air system with compressor motor, thermo switch and automatic pressure switch. Tanks made of special steel with security valve and non-return valve, master pressure gauge, condensation drain, stop valve and maintenance unit

 Motor output: 0.34 kW Suction capacity: 50 l/min

Power consumption at 8 bars: 2.9 A

· Pressure: 8 bars • Tank capacity: 15 l. Noise level: 40 dB(A)/1m • Operating voltage: 230V AC • incl. tube and connection set

Dimensions: 500x410x410 mm (HxWxL)

Weight: 19 kg



6 Tubing and accessory set for mechatronics systems

Universal tubing and accessory set with the required components and adapters for connecting a compressor to mechatronic systems.

- 1 x Compressor connector with plug-in sleeve 8 mm
- 1 x Plug adapter 6 mm/8 mm
- 1 x Plug adapter 4 mm/6 mm
- 2 x Angle connectors 4 mm
- 5 x T-connectors 4 mm
- 5 x T-connectors 6 mm
- 5 x T-connectors with 6 mm/4 mm adapters
- 20 m polyurethane tubing, 4mm
- 10 m polyurethane tubing, 6mm
- 10 Stoppers for plug connectors 4 mm
- 1 x 3/2 directional control valve, manual, 5 mm





SE2902-9L



