

Item No.: LM9614

## Routing station

Belt segment with pneumatically powered slewing unit and revolving turntable and a pneumatically powered linear unit for connection to up to 4 conveyor belts or roller systems. Used as a crossing or transfer station for switching pallets between two parallel conveyors.

- Revolving belt segment with 24 V DC motor
- 4 3/2 directional control valves
- Belt width = 120 mm
- Linear unit, lifting height 300 mm
- Pneumatic slewing unit 0 ... 180°
- 6 End-limit sensors
- PLC interface: 1 x 25-pin SUB-D connector
- Control panel with emergency shutdown
- PLC requirements: 12 digital inputs, 8 digital outputs

